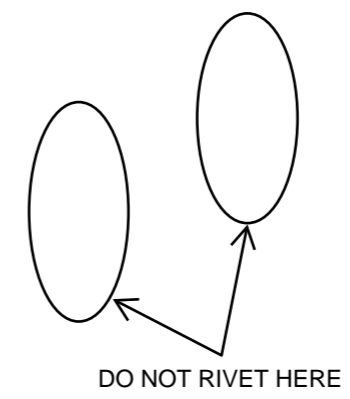
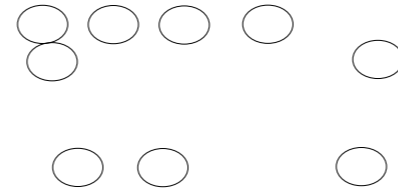


Step 3
Cleco and then rivet parts ⑰, ⑤, ③, ④, ⑥ & ⑥.

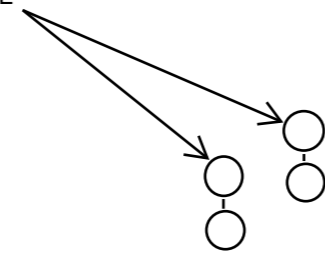
Step 4
Cleco and then rivet both parts ⑧ to part ③.

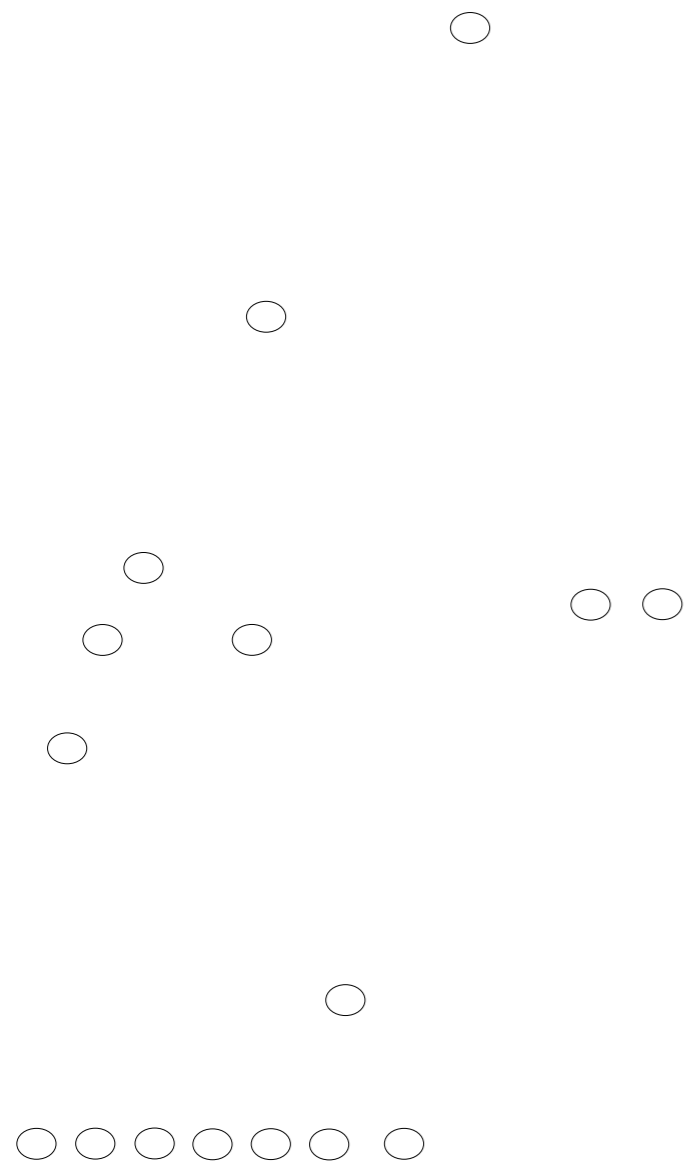


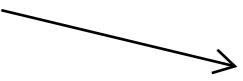


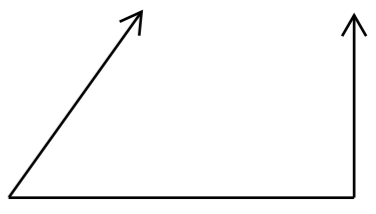
NOTE:
CHECK THAT THE CORRECT RIVETED SIZE IS USED
AS IT IS POSSIBLE TO USE AN UNDERSIZED RIVET.

DO NOT RIVET
HERE





RIVET HERE 

RIVET HERE 

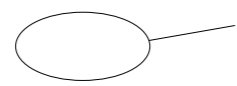
the
AIRPLANE
factory 

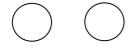


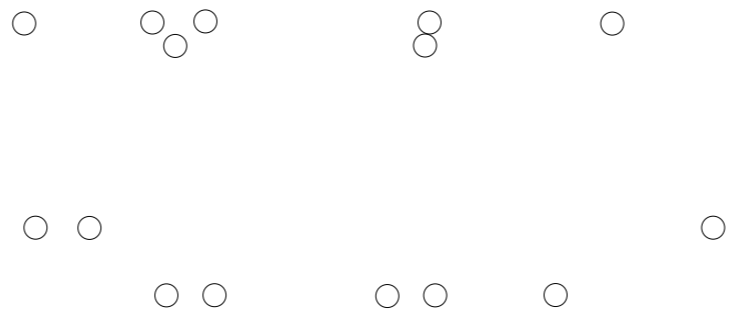
SEE NOTE AT STEP 2

SEE NOTE AT STEP 2

SEE NOTE AT STEP 2









Note
Part ⑥, ⑦ & ⑧ is used as support for the bottom skin.

